



Hunt County Woodturners, Inc.



July 2009

Volume 4, Issue 7

Meeting and Location:

2nd Thursday of each month, 7PM
 Crestview Christian Church
 5605 Wesley Street
 Greenville, TX 75402



HCW Calendar:

July 9, 2009 Meeting

Finishing by:
 Art Hendrix
 Clyde Marks
 Ed Heuslein
 Dan Henry

July 11, 2009

Open Shop
 Clyde Marks-hosting

Message from the Dan Henry:

2009 AAW Symposium

As most know the AAW Symposium was the last weekend in June in Albuquerque at the Convention Center in the downtown area. The facility is very nice and easy to navigate once you get your bearings. Mike Kizer, Bill Kloopping, Debbie Grubis, Gary Sanders, Terry Hefner, Ed Heuslein and myself were at the symposium. At the opening ceremonies the President ask for every one attending for the first time to raised their hands and it seemed like most of the audience did.

The Instant Gallery was fantastic. It was estimated there were 700 to 800 pieces on display. Many items were how did they turn this and the finish was impeccable.

There were several entries in the club collaborative with the Dallas club winning the best of show for their museum, that had several miniatures of famous pieces, displayed on pedestals mounted on plexiglas floors. The miniatures were great!!

Of course, much time was spent in the Venders Trade show, with many of the high end lathes up and running with national turners showing off their stuff. Not sure if many lathes were sold, but a lot of people had packages of something, wood and small tools.

The demos were also very well done. Just about any subject you could imagine. There was a national or a regional demonstrator doing it. The hard part was deciding on which one of the 11 demonstrations, going on at a time, to choose from.

Attending an AAW Symposium is something every turner should try to do some time during their turning career. It is very inspiring. I have been to five and they all have been great!! This is almost as good as SWAT!!

There are some very nice pictures and videos on the AAW web site www.woodturner.org/sym/sym2009/ then click on 2009 updates

Dan Henry

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Hunt County Woodturners, Inc. is recognized by the United States Internal Revenue Service as a 501(c)(3) charitable organization. (Gifts to Hunt County Woodturners, Inc. are fully deductible for U.S. Income Tax purposes.)

HCW Officers:

President:

Mike Kizer
903-883-0837

lmkizer@verizon.net

Vice-President:

Frank Shrode
903-454-4558

shrodecf@guesnet.com

Treasurer:

Sheryl Kendall
903-455-0683

srkendall2003@hotmail.com

Secretary/Newsletter:

Fred Uphoff
903-454-3535

fwu1866@hotmail.com

SWAT Director:

Dan Henry
903-527-4515

danhenr@gmail.com

Appointed Positions:

Audio Visual:

Clyde Marks
903-447-5733

cemarks1938@aol.com

Facilities Coordinator:

Fred Groves
903-454-1599

fred226a@tx.rr.com

Historian:

Margie Hendrix
903-886-7322

hendrix@embarqmail.com

Librarian:

Sammy Thomason
903-883-3035

Sa77yLewis@verizon.net

Publicist:

Bill Kloepping
903-455-7701
whk@geusnet.com

Webmaster/Events Coordinator:

Johnny Campbell
903-527-4762

Johnny@the-campbells.com

Woodturners, don't forget to check out **The American Association of Woodturners**. Hunt County Woodturners Inc. is a Chapter of this fine organization and each member should seriously consider becoming a member of AAW. The insurance protection alone is well worth the dues.



<http://www.woodturner.org>

HCW Mission:

Hunt County Woodturners, Inc. (a Texas non-profit corporation) also known as Hunt County Woodturners (HCW), is organized exclusively for educational purposes, and its mission is to educate woodturners and the public in and about the art and craft of woodturning. This mission is accomplished by encouraging and facilitating the establishment of training programs for woodturners; by disseminating information about sources of material and equipment; by exposing the art of woodturning to the public; and by serving as a center of information about woodturning for members, galleries, other interested groups, and the general public. Further, the Corporation is organized exclusively for educational purposes within the meaning of section 501(c)(3) of the Internal Revenue Code. Financial records are available for inspection upon request.

Our Website

www.huntcountywoodturners.org

Contact Secretary at:

Fred Uphoff
3355 FM 2736
Greenville, TX 75401
fwu1866@hotmail.com
Phone: 903-454-3535

UPCOMING EVENTS:

July 9, 2009
HCW Meeting

July 11, 2009
Open Shop @ Clyde Marks

July 25, 2009
Freedom Turnathon
Wood World of Dallas

August 13, 2009
HCW Meeting

September 10, 2009
HCW Meeting

October 8, 2009
HCW Meeting

October 16—18, 2009
SWAT
Wichita Falls

Club Mentors and Specialty

Art Hendrix
hendrix@embarqmail.com
Pen, Bottle stopper

Dan Henry
danhenr@gmail.com
Basic, Spindle, Bowl, Faceplate, Segmented, Chuck, Pen, Tool Control, Toy, Finishing, Rose Engine

Bill Kloepping
whk@geusnet.com
Laminating

Clyde Marks
cemarks1938@aol.com
Basic, Spindle, Bowl, Sanding, Sharpening, Finishing, Toolmaking, Chuck, Pen, Toy

Marion McDaniel
marsnowman13@tx.rr.com
Basic, Spindle, Bowl, Chuck

Pleas McKee
cvfd77@yahoo.com
Basic, Spindle, Bowl, Box

Fred Uphoff
fwu1866@hotmail.com
Basic, Spindle, Bowl, Chuck, Pen, Toy

Editors Notes:

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This issue marks a new dawn on the way of getting the Club Newsletter. You are being directed to our web site. Johnny Campbell and I have told you this day would come. I will notify members by email when the Newsletter becomes published on the website. All you have to do is go there to retrieve it along with other useful info about the HCW. Johnny hopes everyone remembers their username and password they were given in the early spring by email. You will need this to enter the Members Only section. We are trying to make this an easy transition for all. Those members who receive their Newsletter via the post office, nothing is changing, you'll still have it delivered to your mailbox.

Thank you to all who helped at the Hunt County Fair this year. Through all the hot weather we actually turned 336 Freedom Pens for the troops.

Thanks to Hugh Hurst for showing us how to turn a natural edge bowl at the June meeting.

We added a new member last month. David Allen Arnold from Terrell joined our Club. Please introduce yourselves to him and make him feel welcome.

It's not too early to think about attending SWAT this year. It will be held October 16 thru 18 in Wichita Falls.

I hope everyone remembers to purchase their Penny Raffle Tickets. We still have a large selection of tickets to be sold before December.

Mark your calendars, July 25th, Wood World is holding their Freedom Pen Turnathon.

Board minutes: July 2, 2009**Fair Review:**

The Board members reviewed their thoughts on how the fair went this year. It was reported that 336 Freedom Pens were turned at the event. It was suggested that the shifts next year not start before the midway opens, not enough people on the fairgrounds before that time. The board will seek ways to encourage more members to display entries at the fair

AAW Grant Money:

Next year (2010) the HCW is again eligible to apply for the AAW Educational Opportunity Grants (EOG). Board members discussed ideas that the Club may apply for this grant. We will continue to work on submitting a proposal to the AAW in January.

SWAT Symposium:

The Board urges all members to attend the SWAT Symposium this year. We also need an idea of how many people from the HCW plan to attend. We have committed to sponsoring a room and need members to help operate the video equipment. Their website for registration is now available. This event will be held October 16th-18th in Wichita Falls, Texas. SWAT stands for Southwest Association of Turners. www.swaturners.org

HCW Shirt Order:

The board suggested that a shirt order be placed before September for the short sleeve knit shirts with our logo. That way we'll have new shirts for SWAT. A signup sheet will be at the back table for members. Prices will be determined by meeting time.

HCW Educational Grant for SWAT:

The Board approved creating an educational grant to attend SWAT. It is designed to help a Club member with financial assistance who has never attended a SWAT Symposium. The \$300 grant will include; \$125 registration fee, \$150 towards lodging and a \$25 banquet ticket. The Board set the criteria as an essay of 150 words or less on 'Why I want to attend SWAT'. It must be postmarked no later than August 31, 2009 and be mailed to the Club Secretary. Judging will take place at the September Board meeting and the winner will be announced at the September Club meeting.

This Month's Meeting and Demonstration:

This month we will have several members demonstrate various finishing techniques. Art Hendrix will show how to use the Beall Buffing system. Clyde Marks will show pen finishing. Ed Heuslein will do a lacquer with liming wax finish and Dan Henry will show how to do a CA finish on pens. The Open Shop this month will be at Clyde Marks. Check with Clyde for directions.

No further business, meeting adjourned.

Respectfully submitted by: Fred Uphoff, Secretary

Here is a speed chart for your drill press. I realize each one of us has probably used our drills improperly at some point in time. This chart should help in determining the correct speed we use with different types of drills and material. *This info is from Wood Magazine.*

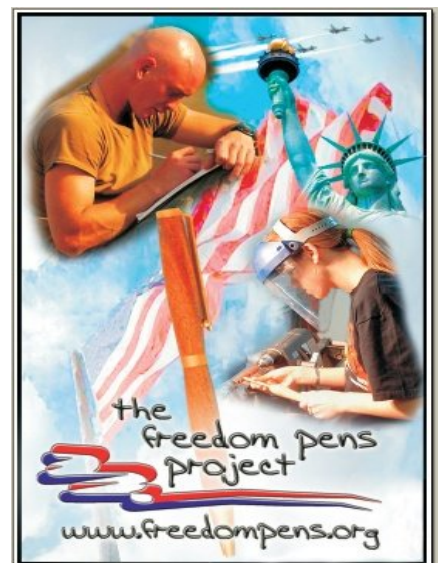
DRILL PRESS SPEED CHART Recommended operating speeds (RPM) From the editors of Wood Magazine							
Accessory	Softwood (Pine)	Hardwood (Hard Maple)	Acrylic	Brass	Aluminum	Steel	Shop Notes
Twist drill bits*							
1/16"-3/16"	3000	3000	2500	3000	3000	3000	Lubricate drill with oil when cutting steel 1/8" or thicker. Use center punch on all holes to prevent drill from wandering.
1/4"-3/8"	3000	1500	2000	1200	2500	1000	
7/16"-5/8"	1500	750	1500	750	1500	600	
11/16"-1"	750	500	NR	400	1000	350	
Brad-point bits*							
1/8"	1800	1200	1500	NR	NR	NR	
1/4"	1800	1000	1500	NR	NR	NR	
3/8"	1800	750	1500	NR	NR	NR	
1/2"	1800	750	1000	NR	NR	NR	
5/8"	1800	500	750	NR	NR	NR	
3/4"	1400	250	750	NR	NR	NR	
3/8"	1200	250	500	NR	NR	NR	
1"	1000	250	250	NR	NR	NR	
Hole saws*							
1"-1 1/2"	500	350	NR	250	250	NR	Do not use with brass or aluminum thicker than 1/16". Avoid dense hardwoods such as hard maple.
1 5/8"-2"	500	250	NR	150	250	NR	
2 1/8"-2 1/2"	250-500	NR	NR	150	250	NR	
Spade bits*							
1/4"-1/2"	2000	1500	NR	NR	NR	NR	Clamp work to table to improve quality of hole.
5/8"-1"	1750	1500	NR	NR	NR	NR	
1 1/8"-1 1/2"	1500	1000	NR	NR	NR	NR	
Circle cutters*							
1 1/2"-3"	500	250	250	NR	NR	NR	Drill one side, flip material over, place center bit in its hole, and resume cut.
3 1/4"-6"	250	250	250	NR	NR	NR	
Countersinks							
2-flute	1400	1400	NR	NR	NR	NR	Raise and lower frequently for quicker cutting.
5-flute	1000	750	750	250	250	250	
NR=Not recommended *Back material to prevent chip-out. Always wear a face shield for optimum protection. Recommendations are based on visual and tactile tests under shop conditions. Drilling faster than recommended can cause overheating. Speeds slower than those recommended may cause poor-quality holes. All testing done on face grain. Reduce speed when drilling into end grain. Speeds based on new bits from the factory.							

**Annual Freedom Pen Turnathon
July 25, 2009 9:00 AM till 4:00 PM**

**WOOD WORLD
13650 TI Blvd
Dallas TX**

***This years Turn-A-Thon is dedicated to
Art Hendrix***

Art has been a driving force in the Freedom Pen Project since it began in early 2004. He is a long-time member of the Hunt County Woodturners. Art has always been willing to share his knowledge of woodturning with anyone who shows an interest. There is no telling how many people he has assisted in making their first pen at the dozens of Freedom Pen events he has attended. His belief that knowledge is to be shared has made him special to many other turners.



Grizzly G0555
14" Bandsaw



2009 HCW Penny Raffle

#3 Hunter Hollowing Tool



Craftsman Model 10871
7 1/4 in Circular Saw



FREEDOM PENS SPONSOR

Bob's Roofing & Remodeling Inc.



Membership in HCW, Inc. entitles you to discounts on selected items at the following fine businesses:

Wood World, 13650 TI Blvd. Dallas, TX
(972) 669-9130

Rockler Woodworking, 18661 I635, Mesquite, TX
(972) 613-8848

Craft Supplies USA, www.woodturnerscatalog.com
(mention code-CLUBMEM)
(800) 551-8876

Klingspor's Woodworking Shop, Hickory, NC
(800) 228-0000, ask for discount

Hartville Tool, www.hartvilletool.com
(800) 345-2396

Other Corporate Sponsors of Hunt County Woodturners

Cytec Engineered Materials Inc

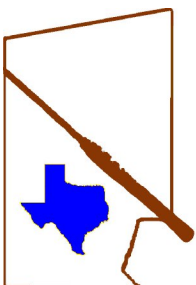
Newell Rubbermaid

Join the fun, become a member today Hunt County Woodturners, Inc.

Membership is renewable annually for a calendar year, and covers individual and family at **the same address**. The membership cost is \$30.00. Please pay at the meeting, or an application form may be downloaded from our website and sent along with the appropriate remittance to:

Hunt County Woodturners, Inc
Sheryl Kendall, Treasurer
3321 Eastland St.
Greenville, TX 75402

Dues are prorated for new members at \$2.50 per month



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2009 Hunt County Fair

